



Step 1: Disassemble clutch then remove existing helix, spring and spacers. Please note that helix bolts will be reused.



Step 2: Remove only one (1) roller bolt by bending back locking tabs.



Step 3: Replace existing roller bolt with the longer one supplied in kit.



Step 4: Install new roller bolt using Red Loctite.



Step 5: Install new helix.



Step 6: Using Red Loctite install helix bolts & tighten to recommended MFG. torque specs



Step 7: Install the inner hub, making sure to line up the slot of the hub with the already installed roller pin.



Step 8: Install the inner hub, making sure to line up the slot of the hub with the already installed roller pin.



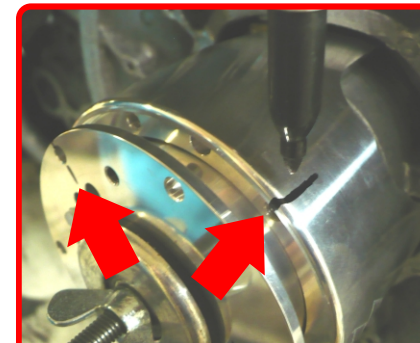
Step 9: Install the clutch on the sled.



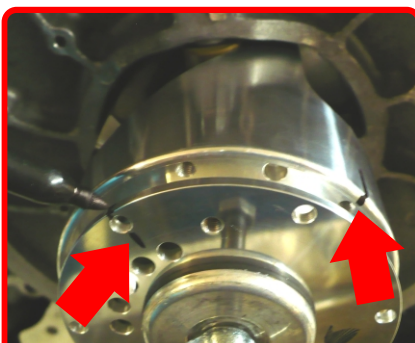
Step 10: Find the installer tool/bolt supplied with the kit.



Step 11: Using the installer tool/bolt with existing sheave adjuster install the new spring in the center hole of outer cover. Screw tool/bolt into the jack shaft approximately $\frac{1}{4}$ to $\frac{1}{2}$ inches.



Step 12 Prior to tightening cover mark holes (helix & cover) to ensure the proper tension settings.



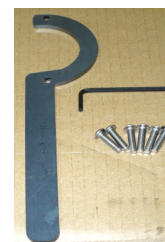
Step 13: Alternate view of marking holes (helix & cover) to ensure the proper tension settings.



Step 14: Tighten wingnut until the outer cover meets the helix.



Step 15: Using 2 of the supplied cover bolts, install handle onto the cover.

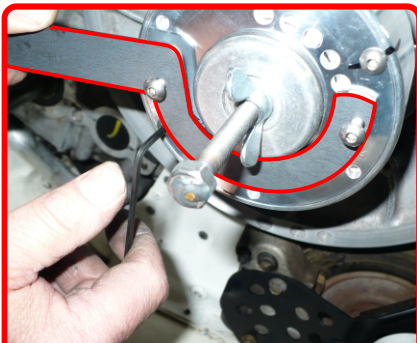


Step 16: Twist clockwise until the marked holes line up (roughly 70 degrees). With Blue Loctite, install the two (2) cover bolts and tighten.



TWISTER

ASSEMBLY INSTRUCTIONS



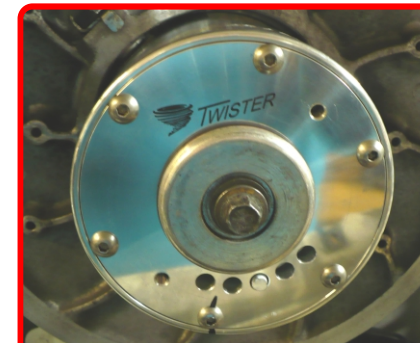
Step 17: Alternate view to align marked holes (roughly 70 degrees). With Blue Loctite, install the two (2) cover bolts and tighten.



Step 18: Remove handle and install the remaining cover bolts using Blue Loctite & tighten using the supplied allen wrench.



Step 19: Remove the installer tool/ bolt



Step 20: Install stock clutch bolt and sheave adjuster and tighten to MFG suggested torque.