## PROCROSS TRACK SHAFT BEARING DURABILITY KIT





Kit Contents Shown Above

**Step 1:** Disassemble and remove Track Shaft as per manufacturers instructions.



**Step 2:** With track shaft removed from sled, remove the *snap ring, inner seal and the bracket*. Discard the inner seal and the bracket.



**Step 3:** Make sure the bearing area is cleaned and free of debris. Install the Bearing Bracket Update Kit onto the shaft & reinstall the snap ring.



**Step 4:** On the tunnel area behind the caliper, clean and install the supplied *Rubber Seal*. **NOTE:** If kit is installed in a new sled, a new caliper bearing is not required. If a used sled, it is recommended to replace the caliper at this time.



**Step 5:** Apply a small amount of grease to the inner & outer shaft service. Place the shaft back in the chassis with the bearing bracket in this position.



**Step 6:** Reinstall the *brake caliper, rotor and snap ring*. Apply Blue LocTite to the supplied bolts. Slide the new kit onto the shaft until it meets the tunnel. Install the bolts evenly until everything is tight to 25 FtLbs.



**Step 7: IMPORTANT** - Initial greasing is 20-25 shots from a hand held grease gun. Regrease with one shot every 500-1000 miles.

DO NOT OVER GREASE!!!